

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by  
UK REACH Regulations SI 2019/758



## Opteon™ XL20 (R-454C) Refrigerant

Version	Revision Date:	SDS Number:	Date of last issue: 14.11.2022
3.2	17.01.2023	9683573-00007	Date of first issue: 22.09.2021

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### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1 Product identifier

Trade name : Opteon™ XL20 (R-454C) Refrigerant  
SDS-Identcode : 130000143547

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Sub-  
stance/Mixture : Refrigerant  
Recommended restrictions on use : For professional and industrial installation and use only., Do not use product for anything outside of the above specified uses

#### 1.3 Details of the supplier of the safety data sheet

Company : Chemours Netherlands B.V.  
Baanhoekweg 22  
3313 LA Dordrecht Netherlands  
Telephone : +31-(0)-78-630-1011  
Telefax : +31-78-6163737  
E-mail address of person responsible for the SDS : sds-support@chemours.com

#### 1.4 Emergency telephone number

+(44)-870-8200418 (CHEMTREC - Recommended)

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### SECTION 2: Hazards identification

#### 2.1 Classification of the substance or mixture

**Classification (REGULATION (EC) No 1272/2008) as amended by GB-CLP Regulation, UK SI 2019/720, and UK SI 2020/1567)**

Flammable gases, Category 1B	H221: Flammable gas.
Gases under pressure, Liquefied gas	H280: Contains gas under pressure; may explode if heated.

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### 2.2 Label elements

**Labelling (REGULATION (EC) No 1272/2008) as amended by GB-CLP Regulation, UK SI 2019/720, and UK SI 2020/1567)**

Hazard pictograms :  

Signal word : Danger

Hazard statements : H221 Flammable gas.  
H280 Contains gas under pressure; may explode if heated.

Precautionary statements : **Prevention:**  
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
**Response:**  
P377 Leaking gas fire: Do not extinguish, unless leak can be stopped safely.  
P381 In case of leakage, eliminate all ignition sources.  
**Storage:**  
P410 + P403 Protect from sunlight. Store in a well-ventilated place.

Contains fluorinated greenhouse gases. (HFC-32)

### 2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Vapours are heavier than air and can cause suffocation by reducing oxygen available for breathing.

Misuse or intentional inhalation abuse may cause death without warning symptoms, due to cardiac effects.

Rapid evaporation of the product may cause frostbite.

May displace oxygen and cause rapid suffocation.

## SECTION 3: Composition/information on ingredients

### 3.2 Mixtures

#### Components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
2,3,3,3-Tetrafluoropropene#	754-12-1 468-710-7	Flam. Gas 1B; H221	78.5

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	01-0000019665-61	Press. Gas Liquefied gas; H280	
Difluoromethane#	75-10-5 200-839-4 01-2119471312-47	Flam. Gas 1B; H221 Press. Gas Liquefied gas; H280	21.5

For explanation of abbreviations see section 16.

#: Voluntarily-disclosed substance

### SECTION 4: First aid measures

#### 4.1 Description of first aid measures

- General advice : In the case of accident or if you feel unwell, seek medical advice immediately.  
When symptoms persist or in all cases of doubt seek medical advice.
- Protection of first-aiders : No special precautions are necessary for first aid responders.
- If inhaled : If inhaled, remove to fresh air.  
If not breathing, give artificial respiration.  
If breathing is difficult, give oxygen.  
Get medical attention immediately.
- In case of skin contact : Thaw frosted parts with lukewarm water. Do not rub affected area.  
Get medical attention immediately.
- In case of eye contact : Get medical attention immediately.
- If swallowed : Ingestion is not considered a potential route of exposure.

#### 4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : May cause cardiac arrhythmia.
- Other symptoms potentially related to misuse or inhalation abuse are  
Cardiac sensitisation  
Anaesthetic effects  
Light-headedness  
Dizziness  
confusion  
Lack of coordination  
Drowsiness  
Unconsciousness
- Risks : Gas reduces oxygen available for breathing.  
Contact with liquid or refrigerated gas can cause cold burns

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and frostbite.

### 4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Because of possible disturbances of cardiac rhythm, catecholamine drugs, such as epinephrine, that may be used in situations of emergency life support should be used with special caution.

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## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

Suitable extinguishing media : Water spray  
Alcohol-resistant foam  
Carbon dioxide (CO<sub>2</sub>)  
Dry chemical

Unsuitable extinguishing media : None known.

### 5.2 Special hazards arising from the substance or mixture

Specific hazards during fire-fighting : Vapours may form flammable mixture with air  
Exposure to combustion products may be a hazard to health.  
If the temperature rises there is danger of the vessels bursting due to the high vapor pressure.

Hazardous combustion products : Hydrogen fluoride  
Fluorine compounds  
Carbon oxides  
carbonyl fluoride

### 5.3 Advice for firefighters

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary. Use personal protective equipment.

Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.  
Fight fire remotely due to the risk of explosion.  
Use water spray to cool unopened containers.  
Leaking gas fire: Do not extinguish, unless leak can be stopped safely.  
Remove undamaged containers from fire area if it is safe to do so.  
Evacuate area.

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## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Evacuate personnel to safe areas.

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Only trained personnel should re-enter the area.  
Remove all sources of ignition.  
Avoid skin contact with leaking liquid (danger of frostbite).  
Ventilate the area.  
Follow safe handling advice (see section 7) and personal protective equipment recommendations (see section 8).

### 6.2 Environmental precautions

Environmental precautions : Avoid release to the environment.  
Prevent further leakage or spillage if safe to do so.  
Retain and dispose of contaminated wash water.

### 6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Ventilate the area.  
Non-sparking tools should be used.  
Suppress (knock down) gases/vapours/mists with a water spray jet.  
Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable.  
Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

### 6.4 Reference to other sections

See sections: 7, 8, 11, 12 and 13.

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## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

Technical measures : Use equipment rated for cylinder pressure. Use a backflow preventative device in piping. Close valve after each use and when empty.

Local/Total ventilation : If sufficient ventilation is unavailable, use with local exhaust ventilation.  
If advised by assessment of the local exposure potential, use only in an area equipped with explosion-proof exhaust ventilation.

Advice on safe handling : Avoid breathing gas.  
Handle in accordance with good industrial hygiene and safety practice, based on the results of the workplace exposure assessment  
Keep container tightly closed.  
Wear cold insulating gloves/ face shield/ eye protection.  
Valve protection caps and valve outlet threaded plugs must remain in place unless container is secured with valve outlet piped to use point.  
Use a check valve or trap in the discharge line to prevent haz-

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ardous back flow into the cylinder.  
Prevent backflow into the gas tank.  
Use a pressure reducing regulator when connecting cylinder to lower pressure (<3000 psig) piping or systems.  
Close valve after each use and when empty. Do NOT change or force fit connections.  
Prevent the intrusion of water into the gas tank.  
Never attempt to lift cylinder by its cap.  
Do not drag, slide or roll cylinders.  
Use a suitable hand truck for cylinder movement.  
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
Take precautionary measures against static discharges.  
Take care to prevent spills, waste and minimize release to the environment.

Hygiene measures : If exposure to chemical is likely during typical use, provide eye flushing systems and safety showers close to the working place. When using do not eat, drink or smoke. Wash contaminated clothing before re-use.

### 7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Cylinders should be stored upright and firmly secured to prevent falling or being knocked over. Separate full containers from empty containers. Do not store near combustible materials. Avoid area where salt or other corrosive materials are present. Keep in properly labelled containers. Keep tightly closed. Keep in a cool, well-ventilated place. Keep away from direct sunlight. Store in accordance with the particular national regulations. Keep away from heat and sources of ignition.

Advice on common storage : Do not store with the following product types:  
Self-reactive substances and mixtures  
Organic peroxides  
Oxidizing agents  
Flammable liquids  
Flammable solids  
Pyrophoric liquids  
Pyrophoric solids  
Self-heating substances and mixtures  
Substances and mixtures, which in contact with water, emit flammable gases  
Explosives  
Very acutely toxic substances and mixtures  
Acutely toxic substances and mixtures  
Substances and mixtures with chronic toxicity

Storage period : > 10 yr

Recommended storage temperature : < 52 °C

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Further information on storage stability : The product has an indefinite shelf life when stored properly.

### 7.3 Specific end use(s)

Specific use(s) : No data available

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

Contains no substances with occupational exposure limit values.

#### Derived No Effect Level (DNEL):

Substance name	End Use	Exposure routes	Potential health effects	Value
2,3,3,3-Tetrafluoropropene	Workers	Inhalation	Long-term systemic effects	950 mg/m <sup>3</sup>
Difluoromethane	Workers	Inhalation	Long-term systemic effects	7035 mg/m <sup>3</sup>
	Consumers	Inhalation	Long-term systemic effects	750 mg/m <sup>3</sup>

#### Predicted No Effect Concentration (PNEC):

Substance name	Environmental Compartment	Value
2,3,3,3-Tetrafluoropropene	Fresh water	0.1 mg/l
	Intermittent use/release	1 mg/l
	Fresh water sediment	1.77 mg/kg dry weight (d.w.)
	Soil	1.54 mg/kg dry weight (d.w.)
Difluoromethane	Marine water	0.01 mg/l
	Marine sediment	0.178 mg/kg dry weight (d.w.)
	Fresh water	0.142 mg/l
	Intermittent use/release	1.42 mg/l
	Fresh water sediment	0.534 mg/kg dry weight (d.w.)

### 8.2 Exposure controls

#### Engineering measures

Minimize workplace exposure concentrations.

If sufficient ventilation is unavailable, use with local exhaust ventilation.

If advised by assessment of the local exposure potential, use only in an area equipped with explosion-proof exhaust ventilation.

#### Personal protective equipment

Eye/face protection : Wear the following personal protective equipment:  
Chemical resistant goggles must be worn.  
Face-shield  
Equipment should conform to BS EN 166

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Hand protection	
Material	: Impervious gloves
Remarks	: Choose gloves to protect hands against chemicals depending on the concentration and quantity of the hazardous substance and specific to place of work. For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove manufacturer. Wash hands before breaks and at the end of workday. Breakthrough time is not determined for the product. Change gloves often!
Skin and body protection	: Wear the following personal protective equipment: If assessment demonstrates that there is a risk of explosive atmospheres or flash fires, use flame retardant antistatic protective clothing.
Respiratory protection	: If adequate local exhaust ventilation is not available or exposure assessment demonstrates exposures outside the recommended guidelines, use respiratory protection. Equipment should conform to BS EN 14387
Filter type	: Organic gas and low boiling vapour type (AX)
Protective measures	: Wear cold insulating gloves/ face shield/ eye protection.

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## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

Appearance	: Liquefied gas
Colour	: clear, colourless
Odour	: slight, ether-like
Odour Threshold	: No data available
pH	: No data available
Melting point/freezing point	: No data available
Initial boiling point and boiling range	: -45.9 °C
Flash point	: Not applicable
Evaporation rate	: > 1 (CCL4=1.0)



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Flammability (solid, gas)	:	Flammable
Upper explosion limit / Upper flammability limit	:	Upper flammability limit 15.7 %(V) Method: ASTM E681
Lower explosion limit / Lower flammability limit	:	Lower flammability limit 7.7 %(V) Method: ASTM E681
Vapour pressure	:	11,691 hPa (25 °C)
Relative vapour density	:	3.2 (Air = 1.0)
Relative density	:	0.99 (25 °C)
Solubility(ies) Water solubility	:	No data available
Partition coefficient: n-octanol/water	:	Not applicable
Auto-ignition temperature	:	444 °C
Decomposition temperature	:	No data available
Viscosity Viscosity, kinematic	:	Not applicable
Explosive properties	:	Not explosive
Oxidizing properties	:	The substance or mixture is not classified as oxidizing.

### 9.2 Other information

Particle size	:	Not applicable
Hot Surface Ignition Temperature (HSIT)	:	> 800 °C Measurement method: ASTM D 8211

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## SECTION 10: Stability and reactivity

### 10.1 Reactivity

Not classified as a reactivity hazard.

### 10.2 Chemical stability

Stable if used as directed. Follow precautionary advice and avoid incompatible materials and conditions.

### 10.3 Possibility of hazardous reactions

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Hazardous reactions : Vapours may form flammable mixture with air  
Can react with strong oxidizing agents.  
Flammable gas.

### 10.4 Conditions to avoid

Conditions to avoid : Heat, flames and sparks.

### 10.5 Incompatible materials

Materials to avoid : Avoid impurities (e.g. rust, dust, ash), risk of decomposition.  
Incompatible with acids and bases.  
Incompatible with oxidizing agents.  
Oxygen  
Peroxides  
peroxide compounds  
Powdered metals

### 10.6 Hazardous decomposition products

No hazardous decomposition products are known.

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## SECTION 11: Toxicological information

### 11.1 Information on toxicological effects

Information on likely routes of exposure : Inhalation  
Skin contact  
Eye contact

#### Acute toxicity

Not classified based on available information.

#### Components:

##### 2,3,3,3-Tetrafluoropropene:

Acute inhalation toxicity : LC50 (Rat): > 405800 ppm  
Exposure time: 4 h  
Test atmosphere: gas  
Method: OECD Test Guideline 403

No observed adverse effect concentration (Dog): 120000 ppm  
Test atmosphere: gas  
Remarks: Cardiac sensitisation

Lowest observed adverse effect concentration (Dog): > 120000 ppm  
Test atmosphere: gas  
Remarks: Cardiac sensitisation

Cardiac sensitisation threshold limit (Dog): > 559,509 mg/m<sup>3</sup>  
Test atmosphere: gas  
Remarks: Cardiac sensitisation

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### Difluoromethane:

Acute oral toxicity : Assessment: The substance or mixture has no acute oral toxicity

Acute inhalation toxicity : LC50 (Rat): > 520000 ppm  
Exposure time: 4 h  
Test atmosphere: gas  
Method: OECD Test Guideline 403

No observed adverse effect concentration (Dog): 350000 ppm  
Test atmosphere: gas  
Remarks: Cardiac sensitisation

Lowest observed adverse effect concentration (Dog): > 350000 ppm  
Test atmosphere: gas  
Remarks: Cardiac sensitisation

Cardiac sensitisation threshold limit (Dog): > 735,000 mg/m<sup>3</sup>  
Test atmosphere: gas  
Remarks: Cardiac sensitisation

Acute dermal toxicity : Assessment: The substance or mixture has no acute dermal toxicity

### Skin corrosion/irritation

Not classified based on available information.

### Components:

#### 2,3,3,3-Tetrafluoropropene:

Result : No skin irritation

#### Difluoromethane:

Result : No skin irritation

### Serious eye damage/eye irritation

Not classified based on available information.

### Components:

#### 2,3,3,3-Tetrafluoropropene:

Result : No eye irritation

#### Difluoromethane:

Result : No eye irritation

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### Respiratory or skin sensitisation

#### Skin sensitisation

Not classified based on available information.

#### Respiratory sensitisation

Not classified based on available information.

#### Components:

##### 2,3,3,3-Tetrafluoropropene:

Exposure routes : Skin contact  
Result : negative

##### Difluoromethane:

Exposure routes : Skin contact  
Result : negative

Exposure routes : Inhalation  
Result : negative

### Germ cell mutagenicity

Not classified based on available information.

#### Components:

##### 2,3,3,3-Tetrafluoropropene:

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)  
Method: OECD Test Guideline 471  
Result: positive

Test Type: Chromosome aberration test in vitro  
Method: OECD Test Guideline 473  
Result: negative

Genotoxicity in vivo : Test Type: Mammalian erythrocyte micronucleus test (in vivo  
cytogenetic assay)  
Species: Mouse  
Application Route: inhalation (gas)  
Method: OECD Test Guideline 474  
Result: negative

Test Type: In vivo mammalian alkaline comet assay  
Species: Rat  
Application Route: inhalation (gas)  
Method: OECD Test Guideline 489  
Result: negative

Test Type: Mammalian erythrocyte micronucleus test (in vivo  
cytogenetic assay)  
Species: Rat  
Application Route: inhalation (gas)  
Method: OECD Test Guideline 474

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Result: negative

Germ cell mutagenicity- Assessment : Weight of evidence does not support classification as a germ cell mutagen.

### Difluoromethane:

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)  
Method: OECD Test Guideline 471  
Result: negative

Test Type: Chromosome aberration test in vitro  
Method: OECD Test Guideline 473  
Result: negative

Genotoxicity in vivo : Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay)  
Species: Mouse  
Application Route: inhalation (gas)  
Method: OECD Test Guideline 474  
Result: negative

Germ cell mutagenicity- Assessment : Weight of evidence does not support classification as a germ cell mutagen.

### Carcinogenicity

Not classified based on available information.

### Components:

#### 2,3,3,3-Tetrafluoropropene:

Result : negative

Carcinogenicity - Assessment : Weight of evidence does not support classification as a carcinogen

### Difluoromethane:

Carcinogenicity - Assessment : Weight of evidence does not support classification as a carcinogen

### Reproductive toxicity

Not classified based on available information.

### Components:

#### 2,3,3,3-Tetrafluoropropene:

Effects on fertility : Test Type: Two-generation reproduction toxicity study  
Species: Rat  
Application Route: inhalation (gas)  
Method: OECD Test Guideline 416  
Result: negative

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Effects on foetal development : Test Type: Prenatal development toxicity study (teratogenicity)  
Species: Rat  
Application Route: inhalation (gas)  
Method: OECD Test Guideline 414  
Result: negative

Reproductive toxicity - Assessment : Weight of evidence does not support classification for reproductive toxicity, No effects on or via lactation

### Difluoromethane:

Effects on fertility : Species: Mouse  
Application Route: Inhalation  
Result: negative  
Remarks: Based on data from similar materials

Effects on foetal development : Test Type: Combined repeated dose toxicity study with the reproduction/developmental toxicity screening test  
Species: Rat  
Application Route: inhalation (gas)  
Method: OECD Test Guideline 414  
Result: negative

Test Type: Combined repeated dose toxicity study with the reproduction/developmental toxicity screening test  
Species: Rabbit  
Application Route: inhalation (gas)  
Method: OECD Test Guideline 414  
Result: negative

Reproductive toxicity - Assessment : Weight of evidence does not support classification for reproductive toxicity

### STOT - single exposure

Not classified based on available information.

### Components:

#### 2,3,3,3-Tetrafluoropropene:

Exposure routes : inhalation (gas)  
Assessment : No significant health effects observed in animals at concentrations of 20000 ppmV/4h or less

#### Difluoromethane:

Exposure routes : inhalation (gas)  
Assessment : No significant health effects observed in animals at concentrations of 20000 ppmV/4h or less

### STOT - repeated exposure

Not classified based on available information.

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### Components:

#### **2,3,3,3-Tetrafluoropropene:**

Exposure routes : inhalation (gas)  
Assessment : No significant health effects observed in animals at concentrations of 250 ppmV/6h/d or less.

#### **Difluoromethane:**

Exposure routes : inhalation (gas)  
Assessment : No significant health effects observed in animals at concentrations of 250 ppmV/6h/d or less.

### **Repeated dose toxicity**

#### Components:

#### **2,3,3,3-Tetrafluoropropene:**

Species : Rat, male and female  
NOAEL : 50000 ppm  
LOAEL : >50000 ppm  
Application Route : inhalation (gas)  
Exposure time : 13 Weeks  
Method : OECD Test Guideline 413

#### **Difluoromethane:**

Species : Rat, male and female  
NOAEL : 49100 ppm  
LOAEL : > 49100 ppm  
Application Route : inhalation (gas)  
Exposure time : 13 Weeks  
Method : OECD Test Guideline 413

### **Aspiration toxicity**

Not classified based on available information.

#### Components:

#### **2,3,3,3-Tetrafluoropropene:**

No aspiration toxicity classification

#### **Difluoromethane:**

No aspiration toxicity classification

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### SECTION 12: Ecological information

#### 12.1 Toxicity

##### Components:

##### **2,3,3,3-Tetrafluoropropene:**

- Toxicity to fish : LC50 (Cyprinus carpio (Carp)): > 197 mg/l  
Exposure time: 96 h  
Method: OECD Test Guideline 203
- Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 100 mg/l  
Exposure time: 48 h  
Method: OECD Test Guideline 202
- Toxicity to algae/aquatic plants : EC50 (Selenastrum capricornutum (green algae)): > 100 mg/l  
Exposure time: 72 h  
Method: OECD Test Guideline 201
- NOEC (Selenastrum capricornutum (green algae)): > 75 mg/l  
Exposure time: 3 d  
Method: OECD Test Guideline 201

##### **Difluoromethane:**

- Toxicity to fish : LC50 (Fish): 1,507 mg/l  
Exposure time: 96 h  
Method: ECOSAR (Ecological Structure Activity Relationships)
- Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia (water flea)): 652 mg/l  
Exposure time: 48 h  
Method: ECOSAR (Ecological Structure Activity Relationships)
- Toxicity to algae/aquatic plants : EC50 (green algae): 142 mg/l  
Exposure time: 96 h  
Method: ECOSAR (Ecological Structure Activity Relationships)

#### 12.2 Persistence and degradability

##### Components:

##### **2,3,3,3-Tetrafluoropropene:**

- Biodegradability : Result: Not readily biodegradable.  
Method: OECD Test Guideline 301F

##### **Difluoromethane:**

- Biodegradability : Result: Not readily biodegradable.  
Method: OECD Test Guideline 301D



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### 12.3 Bioaccumulative potential

#### Components:

##### **2,3,3,3-Tetrafluoropropene:**

Bioaccumulation : Remarks: Bioaccumulation is unlikely.

Partition coefficient: n-octanol/water : log Pow: 2 (25 °C)

##### **Difluoromethane:**

Partition coefficient: n-octanol/water : log Pow: 0.714

### 12.4 Mobility in soil

No data available

### 12.5 Results of PBT and vPvB assessment

#### Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

### 12.6 Endocrine disrupting properties

#### Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

### 12.7 Other adverse effects

#### **Global warming potential**

Regulation (EU) No 517/2014 on fluorinated greenhouse gases

#### Product:

100-year global warming potential: 148

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## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

Product : Dispose of in accordance with local regulations.  
According to the European Waste Catalogue, Waste Codes

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are not product specific, but application specific.  
Waste codes should be assigned by the user, preferably in  
discussion with the waste disposal authorities.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.  
Empty pressure vessels should be returned to the supplier.  
Empty containers retain residue and can be dangerous.  
Do not pressurize, cut, weld, braze, solder, drill, grind, or expose such containers to heat, flame, sparks, or other sources of ignition. They may explode and cause injury and/or death.  
If not otherwise specified: Dispose of as unused product.

### SECTION 14: Transport information

#### 14.1 UN number

ADN	: UN 3161
ADR	: UN 3161
RID	: UN 3161
IMDG	: UN 3161
IATA (Cargo)	: UN 3161
IATA (Passenger)	: UN 3161 Not permitted for transport

#### 14.2 UN proper shipping name

ADN	: LIQUEFIED GAS, FLAMMABLE, N.O.S. (2,3,3,3-Tetrafluoropropene, Difluoromethane)
ADR	: LIQUEFIED GAS, FLAMMABLE, N.O.S. (2,3,3,3-Tetrafluoropropene, Difluoromethane)
RID	: LIQUEFIED GAS, FLAMMABLE, N.O.S. (2,3,3,3-Tetrafluoropropene, Difluoromethane)
IMDG	: LIQUEFIED GAS, FLAMMABLE, N.O.S. (2,3,3,3-Tetrafluoropropene, Difluoromethane)
IATA (Cargo)	: Liquefied gas, flammable, n.o.s. (2,3,3,3-Tetrafluoropropene, Difluoromethane)
IATA (Passenger)	: LIQUEFIED GAS, FLAMMABLE, N.O.S. Not permitted for transport

#### 14.3 Transport hazard class(es)

ADN	: 2
ADR	: 2
RID	: 2
IMDG	: 2.1

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**IATA (Cargo)** : 2.1  
**IATA (Passenger)** : Not permitted for transport

### 14.4 Packing group

#### ADN

Packing group : Not assigned by regulation  
Classification Code : 2F  
Hazard Identification Number : 23  
Labels : 2.1

#### ADR

Packing group : Not assigned by regulation  
Classification Code : 2F  
Hazard Identification Number : 23  
Labels : 2.1  
Tunnel restriction code : (B/D)

#### RID

Packing group : Not assigned by regulation  
Classification Code : 2F  
Hazard Identification Number : 23  
Labels : 2.1 ((13))

#### IMDG

Packing group : Not assigned by regulation  
Labels : 2.1  
EmS Code : F-D, S-U

#### IATA (Cargo)

Packing instruction (cargo aircraft) : 200  
Packing group : Not assigned by regulation  
Labels : Flammable Gas

**IATA (Passenger)** : Not permitted for transport

### 14.5 Environmental hazards

#### ADN

Environmentally hazardous : no

#### ADR

Environmentally hazardous : no

#### RID

Environmentally hazardous : no

#### IMDG

Marine pollutant : no

### 14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

### 14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

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Remarks : Not applicable for product as supplied.

### SECTION 15: Regulatory information

#### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Relevant EU provisions transposed through retained EU law

UK REACH List of restrictions (Annex 17) : Not applicable

UK REACH Candidate list of substances of very high concern (SVHC) for Authorisation : Not applicable

The Persistent Organic Pollutants Regulations (retained Regulation (EU) 2019/1021 as amended for Great Britain) : Not applicable

Regulation (EC) No 1005/2009 on substances that deplete the ozone layer : Not applicable

UK REACH List of substances subject to authorisation (Annex XIV) : Not applicable

GB Export and import of hazardous chemicals - Prior Informed Consent (PIC) Regulation : Not applicable

Control of Major Accident Hazards Regulations 2015 (COMAH)

P2	FLAMMABLE GASES	Quantity 1 10 t	Quantity 2 50 t
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#### 15.2 Chemical safety assessment

Chemical Safety Assessments have been carried out for these substances.

### SECTION 16: Other information

Other information : Opteon™ and any associated logos are trademarks or copyrights of The Chemours Company FC, LLC. Chemours™ and the Chemours Logo are trademarks of The Chemours Company. Before use read Chemours safety information. For further information contact the local Chemours office or nominated distributors.

Items where changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

#### Full text of H-Statements

H221 : Flammable gas.  
H280 : Contains gas under pressure; may explode if heated.

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### Full text of other abbreviations

Flam. Gas : Flammable gases  
Press. Gas : Gases under pressure

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of very high concern; TCSI - Taiwan Chemical Substance Inventory; TECL - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

### Further information

Sources of key data used to compile the Safety Data Sheet : Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, <http://echa.europa.eu/>

### Classification of the mixture:

Flam. Gas 1B H221  
Press. Gas Liquefied gas H280

### Classification procedure:

Based on product data or assessment  
Based on product data or assessment

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only

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to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

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